



## SiteClear LLC Sawmill Services – Milling Details

Welcome to SiteClear LLC Sawmill Services. Our mission is to provide you with high quality custom milled and sized lumber at lower total cost, or unavailable, from traditional retail outlets. To deliver the best value we cut lumber from your logs at your location using our full hydraulic, diesel-powered TimberKing 2020 portable sawmill. This eliminates transport costs and minimizes handling. For all activities, safety is our top priority. For your protection SiteClear LLC carries ample on-site insurance coverage.

### **Mobile Sawmill Services:**

On-site mill charge is \$130.00 per hour, four (4) hour minimum, from mill start up to end of day shut down. Fresh blades and change time are included to provide best cut quality; unexpected repair time and breaks are excluded. Mill set-up charge of \$100.00 includes the first thirty-five (35) miles from Chapin, SC. Excess distance is \$1.00 per mile both ways.

*Note: Payment is due in cash, check, Venmo or Zelle daily at end of shift.*

### **Site Requirements:**

Essentially, we require as much room to maneuver as a large travel trailer. The mill site must be level and flat in all directions and allow for movement of logs to the mill and off-loading of lumber and scrap slabs.

For best productivity two (2) physically fit helpers are recommended. This keeps SiteClear operator at the mill controls and not spending time on manual work. A suitable tractor, skidsteer or other means of safely moving logs is required. The mill self-loads once logs are alongside.

*Note: Dragging logs full length along the ground should be avoided as dirt, sand and / or rocks quickly damages saw blades.*

For first timers site consultation is required. This allows SiteClear to review and advise on milling site, log preparation, equipment and drying practices for best productivity. Site consultation is \$40.00 plus \$.50 per mile both ways beyond thirty-five miles from our location. This charge will be deducted from milling charges if hired within 90 days.

### **Productivity Tips:**

All limbs must be trimmed flush with the log. Large logs with flairs beyond 36 inch diameter must be trimmed to size. If required, SiteClear will trim using our chainsaw at the hourly mill rate. For best productivity logs should be minimum 12 inch diameter or larger at the small end. Cut logs to length of lumber required plus a few inches on either end. Square cut ends provide a nicer finished product. If 8 foot lumber is required then milling from 16 foot logs will save time. If **additional** help is available have a trailer to

immediately move lumber and slabs to drying and disposal sites as they come off the mill. Otherwise, stack green lumber and slabs adjacent to the mill for later handling.

Your **total** lumber costs are largely dependent on the efficiency of your helpers and site preparation. Your objective is to keep the mill supplied with logs; slabs and lumber removed continuously.

**Other Fees / Considerations:**

Blades will be changed during a day's work to provide best productivity and surface cut quality. These costs are covered by the hourly mill rate. Blades damaged by foreign objects such as nails, bolts, rocks, etc. will be charged at \$40.00 per blade.

*Note: Home yard and farm trees are likely to have foreign objects.*

The mill cuts logs up to 20 ft. in length. With available extension, logs up to 32 ft. can be milled; additional set-up charge of \$150.00 to apply.

**Minimum Safety Requirements:**

All persons on-site will attend a no charge start-up safety briefing; read and acknowledge understanding of the installed TimberKing sawmill safety and warning decals.

The mill is equipped with a safety strobe warning light. When illuminated all helpers will stay twenty (20) feet or further from the mill. Helpers will at no time stand or work from the sawdust discharge side of the mill. Signal to stop operation with any concern.

Personal protection equipment (PPE) is recommended including safety glasses, safety shoes, high grip gloves, and mask.

*Note: Helpers will be doing hard, physical labor including lifting, reaching, carrying. SiteClear LLC and its owner assume no liability for on-site or latent injuries.*

**Questions / Concerns:**

Please ask for clarification of any question or concern. Contact Gary Atkinson, SiteClear LLC owner, via phone or text to (828) 280-6670, anytime. [www.SiteClearLLC.com](http://www.SiteClearLLC.com)

**Acknowledged:**

**Date:** \_\_\_\_\_

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# How to Air Dry Lumber

